HYT-1002A/ 1 - 2 3 4 5		
1	/ (默认飞马款PEGASUS)	Y (雅满桃款YAMATO)
2	C (剪线装置Auto-trimmer)	
3	P (气动压脚装置 Pneumatic Presser Device)	
4	E/T	
5	S/R/J/Z	

* 1：缝纫机选配（Optional sewing machine head）
2345: 功能选配（Optional functions or devices）

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Honyu Products



Automatic Neck Rib Attaching Machine

自动上领机

HYT-1002A

设备介绍 INTRODUTION

本设备能实现领条边自动对齐，领条自动对骨及领口与领条自动合缝的功能，其中融皱位置与融皱量实现了数字化调节，车缝质量稳定可控，车缝效率高。

This machine can automatic align the collar edge and positions the collar seam, and then automatically attach the collar onto the shirt, in which the position and the puckers can be digitally adjusted. Those features improve the quality of the shirt and greatly reduce the time required to set the collar.

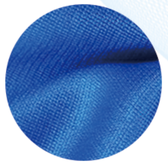
应用范围 APPLICATION

适用于平纹布、丝光布、珠地布和拉架面料。

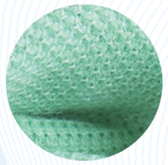
Applicable to jersey, mercerized, pique and lycra fabric.



平纹布
Jersey



丝光布
Mercerized



珠地布
Pique



拉架面料
Lycra fabric

人机对比 COMPARISON

人工做法 | Manual



约 24 秒 / 件　　24sec/piece

熟手车缝工需培训一个月。
Around one month training for skilled worker.

与工人技能熟练度有关，质量稳定性难控制。
Depending on degree of proficiency of skill, quality is unstable.

自动上领机 | Machine



15 秒 / 件　　15 sec/piece

新手培训 30 分钟即可。
Around 30minutes training for untrained worker.

提高效率，质量稳定，降低技能要求。
The efficiency can be improved while ensuring the stability of quality and reducing the skill requirements.

功能特色 FEATURES

- 衫身与领条边自动对齐。
  Aligns the collar plies evenly.

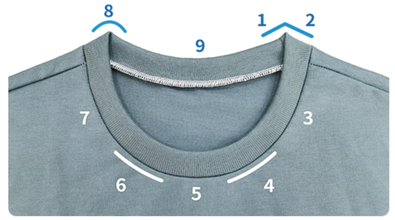


- 自动倒骨。
  Automatic side seam pouring function.



- 骨位自动定位。
  Collar seam is automatically positioned.

- 九段融皱。
  Ensure smooth neckline by smart digital controlling method.



- 领条边自动对齐。
  Aligns the collar edge automatically.



- 自动上料。
  Automatic load the collar.

产品规格 SPECIFICATION

领口周长	Collar girth	480-800mm
领条宽度	Collar width	16-46mm（对折后 After folded in half）
电压	Voltage	220-240V~
气压	Air pressure	0.4-0.6Mpa
功率	Power	800W
尺寸	Size	870(L)*650(W)*1600(H)mm
缝纫速度	Speed	200-3600rpm
重量	Weight	245kg
分贝	Decibel	80dB

*产品的规格与外观，若由于改良有变更，恕不另行通知。
Specifications and appearance of the products are subject to change for improvement without further notice.