Honyu Products



Seamless waistband making machine

无缝腰头拼接机

HYT-5060A

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设备介绍 INTRODUTION

本设备是用于无缝腰头布成环，并在腰头布焊接处自动加固胶条，实现自动上料、焊接、贴胶、收料全自动运行，无需人手参与，通过合并工序提高效率，同时提高产品品质。

This equipment is a fully automatic device used for forming seamless elastic waistbands into rings and automatically reinforcing a bonding strip at the welding position of the elastic waistband. It realizes fully automatic operation of automatic feeding, welding, gluing, and material collection without manual intervention. It improves efficiency by combining processes while enhancing product quality.

应用范围 APPLICATION

适用于无缝腰头布焊接的产品

Applicable to products with seamless elastic waistband welding.



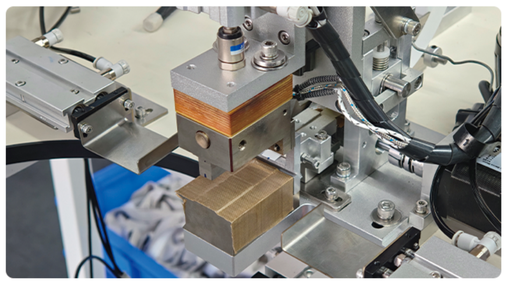


无缝布宽度 | Width of waistband fabric 40-65mm

胶条宽度 | Width of adhesive strip 8-16mm

功能特色 FEATURES

- 胶条可定长切断
  Bonding strip can be cut to a set length.
- 工序合并，一机完成焊接、粘合加固
  Process combination: One machine completes welding and bonding reinforcement.



人机对比 COMPARISON

人工效率 Manual



12 秒 / 条
Welding + Gluing: 6 - 8 sec /piece

工序流程：
Process flow:

把腰头布焊接成环
Weld the waistband fabric into a ring

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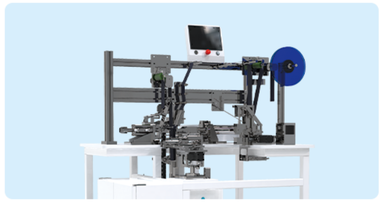
人工贴胶加固
Manual gluing for reinforcement

效率与工人技能熟练度有关
Output highly relates to worker skills

无缝腰头拼接机 Machine



6 秒 / 条 6 sec / piece

单头压烫
Single - head ironing

可一人多机生产
One worker can manage multiple machines

设备效率与腰头布厚度有关（导热性）
The efficiency of the equipment is related to the thickness of the waistband fabric (thermal conductivity)

产品规格 SPECIFICATION

无缝布宽度	Width	40-65mm
胶条宽度	Width	8-16mm
最小周长	Minimum girth	200mm
电压	Voltage	220V 50/60Hz
功率	Power	600W
尺寸	Size	1235(L)*870(W)*1571(H)mm
重量	Weight	180kg
分贝	Decibel	50dB

*产品的规格与外观，若由于改良有变更，恕不另行通知。
Specifications and appearance of the products are subject to change for improvement without further notice.